

OUTLINE

USED ON:

MATERIAL:

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
INCLUDE CHEMICALLY APPLIED
OR PLATED FINISHES

P/N SUFFIX DEFINITION

- 1 CONVERSION COATING
- 2 PAINTING
- 3 MARKING
- R REWORK

THE CONTENTS OF THIS
DOCUMENT ARE PROPRIETARY
TO NAVITAR, ITS USE IS
AUTHORIZED ONLY FOR
RESPONDING TO REQUEST FOR
QUOTATION OR PERFORMANCE
OF WORK FOR NAVITAR



FINISH:

TOLERANCES AS FOLLOWS

- DEC. .XXX ± .005
- DEC. .XX ± .010
- FRACT. ± 1/64
- ANGLES ± 30'
- CONCENTRICITY .003 TIR

BREAK ALL SHARP EDGES
.005 MIN. .010 MAX.

MAX. SURF. ROUGHNESS: $\sqrt{32}$

SCALE: 1:1

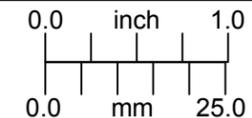
DR:

CH:

APP:

DATE DR: 5/2/2005

DO NOT SCALE DRAWING



CHAMFER ALL THREADS 30°
TO ROOT DIAMETER

MCL2125

SIZE

B

SHEET OF

REV