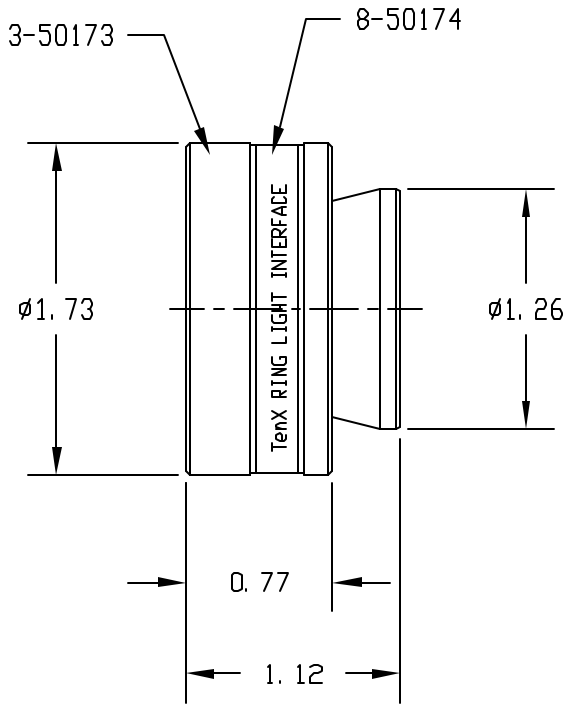
| REV | CHANGE RECORD AND DATE | CH |
|---|---|---|
| A | RELEASE 10/2/00 | BE |




NEXT ASSY. | USED ON

MATERIAL

FINISH

CHAMFER ALL THREADS 30° TO ROOT DIAM.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES AS FOLLOWS
DEC. .XXX ±.005
DEC. .XX ±.010
FRACT. ±1/64
ANGLES ±30'
CONCENTRICITY .003 TIR
BREAK ALL SHARP EDGES .005 MIN. .010 MAX.
MAX. SURF. ROUGHNESS 32

| | |
|---|---|
| SCALE | 1:1 |
| DR. | BE |
| CH. | PB |
| APP. | PB |
| DATE DR. | 10/2/00 |
| DO NOT SCALE DRAWING | |

P/N Suffix Definition
-1 Conversion Coating
-2 Painting
-3 Marking
-R Rework

0.0 inch 1.0
0.0 mm 25.0

NAVITAR
ROCHESTER, NEW YORK

# RING LIGHT INTERFACE ASSEMBLY-OUTLINE

| SIZE | | REV |
|---|---|---|
| A | 2-500170L<br>SHT. 1 OF 1 | A |